

Date: Wednesday, 13/08/2008 10:09:17 AM  
 User: Julie Lecocq

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 41188  
 Estimate Number : 10738  
 P.O. Number :  
 This Issue : 13/08/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : // Type : SMALL /MED FAB  
 Previous Run : 40859  
 Drawing Name : HEAD REST  
 Part Number : D3303041  
 Drawing Number : D3303 REV.B  
 Project Number : N/A  
 Drawing Revision : B  
 Material :  
 Due Date : 29/08/2008 Qty: 16 Um: Each  
 Written By :  
 Checked & Approved By : JUP 08.8.13  
 Comment : Est: B 04.10.05 Revised Step 5 with headrest indentification K  
 J/JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D3303043 Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 16.0000 Each(s)

BRACKET ASSEMBLY

Pick:

Qty Part Number Description Batch  
 1 D3303-043 Bracket Assembly

Batch  
 40341

500

2.0 D33051 Cushion



Comment: Qty.: 1.0000 Each(s)/Unit Total : 16.0000 Each(s)

FOAM CUSHION

Pick:

Qty Part Number Description Batch  
 1 D3305-1 Cushion

Batch  
 B40909

83 08/08/27 (8)

3.0 D3306041 Cover Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 16.0000 Each(s)

COVER ASSEMBLY

Pick:

Qty Part Number Description Batch  
 1 D3306-041 Cover Assembly

Batch

B338970

B40201

500

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEAD REST

Job Number: 41188

Part Number: D3303041

Job Number:



Seq. #:	Machine Or Operation:	Description :
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4.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Bond foam to D3303-043 bracket assembly as per Dwg D3303 using 3M 1300/1300L adhesive. Identify as D3303-041

A/R 3M 1300/1300L Adhesive Batch: M108 891

2- Cover Head Rest with D3306-041 as per Dwg D3303

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N and B/N, also identify the back of the headrest with TCCA-PDA # PDA04-11 using a permanent fine point marker as per Dwg D3303, then Stock

Location: ST188

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

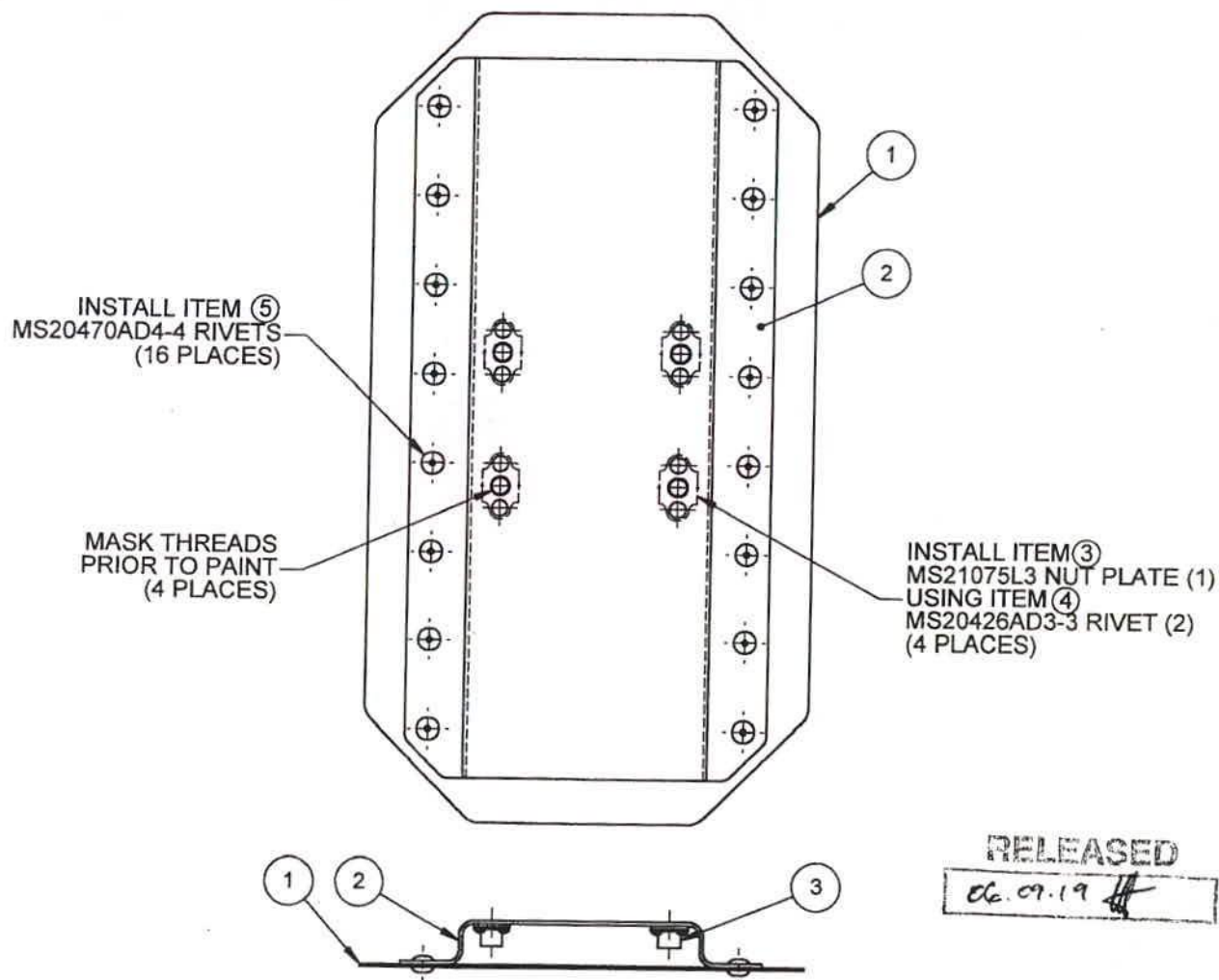
Job Completion







DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3303</b>	REV. B SHEET 2 OF 4
DATE <b>06.08.17</b>		TITLE <b>HEAD REST</b>	SCALE 1:2



RELEASED

06.09.19 *[Signature]*

**D3303-043 BRACKET ASSEMBLY**

ITEM	QTY -043	P/N	DESCRIPTION
	X	D3303-043	BRACKET ASSEMBLY
1	1	D3303-1	PLATE
2	1	D3303-3	HEAD REST
3	4	MS21075L3	NUT PLATE
4	8	MS20426AD3-3	RIVET
5	16	MS20470AD4-4	RIVET

**NOTES:**

- 1) FINISH: POWDER COAT ASSEMBLY GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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NO. *41188*